THORNOVA

400-415 W

High Efficiency Bifacial Dual Glass PERC Module

TS-BG54



Bifacial technology allows for the harvesting of up to an additional 25% energy from the rear side of the module.



Excellent low irradiance performance.



Enhanced light trapping and optimized current collection contribute to the improvement of both module power output and reliability.



Industry leading lowest thermal coefficient of power.



Design optimized for lower operating current, resulting in minimized hot spot loss and improved temperature coefficient.



Certified to withstand: wind load (2400 Pa) and snow load (5400 Pa).



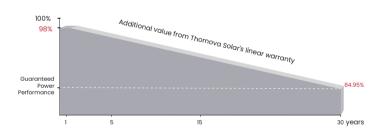
100% triple EL test enables remarkable reduction of module hidden crack rate.

RE INSURANCE



* Optional performance warranty insurance. Please contact our local sales staff for more information.

LINEAR PERFORMANCE WARRANTY



15 years Product quality & process guarantee

30 years Linear power guarantee **0.45** % Annual degradation Over 30 years

COMPREHENSIVE CERTIFICATES



ISO 9001:	Quality Management System
ISO 14001:	Environmental Management System Standard
ISO 45001	: International Occupational Health and
	Safety Assessment System Standard
* Different markets	have different certification requirements. Also, the products are under rapid inpovation

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ELECTRIC CHARACTERISTICS



Model of modules	TS-BG5	54(400)	TS-BG5	54(405)	TS-BG	54(410)	TS-BG	54(415)
	STC	NOCT	STC	NOCT	STC	NOCT	STC	NOCT
Peak power – $P_{mp}(W)$	400	298	405	302	410	306	415	310
Open circuit voltage - V _{oc} (V)	37.18	35.10	37.33	35.24	37.68	35.57	37.79	35.67
Short circuit current - $I_{sc}(A)$	13.39	10.82	13.44	10.86	13.59	10.98	13.72	11.08
MPP voltage - $V_{mp}(V)$	31.42	29.41	31.55	29.54	31.84	29.81	31.94	29.90
MPP current - $I_{mp}(A)$	12.74	10.14	12.84	10.22	12.88	10.25	13.01	10.35
Module efficiency - η_m (%)	20.4	48 %	20.	74 %	21.0	0 %	21.2	5 %

STC (Standard Testing Conditions): Irradiance 1000W/m², Cell Temperature 25 °C , Spectra at AM1.5

NOCT (Nominal Operating Cell Temperature): Irradiance 800W/m², Ambient Temperature 20°C, Spectra at AM1.5, Wind at 1m/s

ELECTRICAL CHARACTERISTICS WITH DIFFERENT POWER BIN (REFERENCE TO 13.5% IRRADIANCE RATIO)

Peak power - P _{mp} (W)	438	443	449	455
Open circuit voltage - V _{oc} (V)	37.18	37.33	37.68	37.79
Short circuit current - $I_{sc}(A)$	14.66	14.71	14.87	15.02
MPP voltage - $V_{mp}(V)$	31.42	31.55	31.84	31.94
MPP current - $I_{mp}(A)$	13.94	14.05	14.10	14.24
Irradiance ratio (rear/front)	13.5 %			

STRUCTURAL CHARACTERISTICS

Module dimension (L*W*H)	1722 x 1134 x 35 mm (67.80 x 44.65 x 1.38 inch)
Weight	24.2 kg (53.35 lbs)
Number of cells	108 cells
Cell	PERC monocrystalline 182x91 mm (7.17 x 3.58 inch)
Glass	(F)2.0mm, Anti-Reflection Coating (B)2.0mm, Heat Strengthened Glass
Frame	Anodized aluminum alloy
Junction box	IP68, 3 diodes
Output wire	4.0 mm ²
Wire length	1200 mm
Connector	MC4 - EVO2
Packing specification	31 pcs/Pallet; 744 pcs/40'HQ

OPERATING PARAMETERS

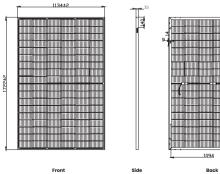
Current-Voltage & Power-Voltage Curves (400 W)

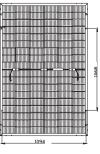
- 1000w/m² - 800w/m² - 600w/m² - 400w/m² - 200w/m²

Voltage (V)

Power tolerance (W)	(0,+5)
Maximum system voltage (V)	1500
Maximum rated fuse current (A)	30
Current operating temperature (°C)	-40~+85 °C
Bifaciality	70±5%
MECHANICAL LOADING	
Front side maximum static loading (Pa)	5400
Rear side maximum static loading (Pa)	2400
Hailstone test (mm)	
	35
TEMPERATURE RATINGS	35
	-0.33 %/°C
TEMPERATURE RATINGS	
TEMPERATURE RATINGS	-0.33 %/°C







* The unmarked tolerance is ±1 mm Length shown in mm

Web: www.thornovasolar.com



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* The parameters delineated within this datasheet, both technical and monetary, may exhibit variations contingent upon the region. Thornova Solar provides no warranty as to their absolute accuracy. Owing to our unceasing commitment to innovation, research, development, and product enhancement, Thornova Solar retains the discretion to amend any information encapsulated in this datasheet without any preceding notification. Clients are urged to procure the most recent treatation of this datasheet and incorporate it as an intrinsic component of the legally binding agreement ratified by both parties. The English rendition of this datasheet serves purely as a point of reference. Should discreptories are between the English text and versions rendered in other languages, the stipulations of the registh version should take precedence.

10 20 15 25 30 35





Cell Temperature (°C)

Temperature Dependence of lsc,Voc,Pmax

Isc

Vo

18

200/

SC.

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